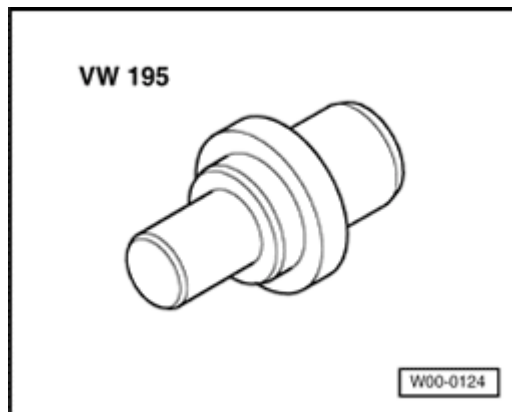
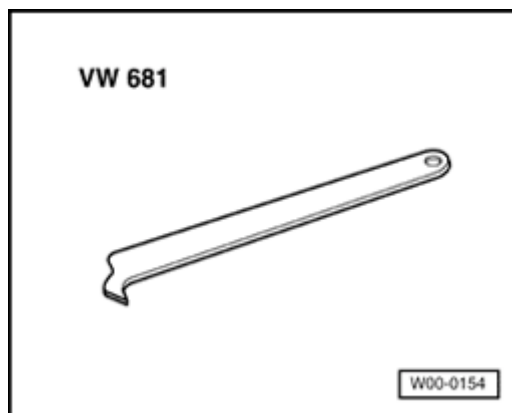


## Drive flange seal, replacing

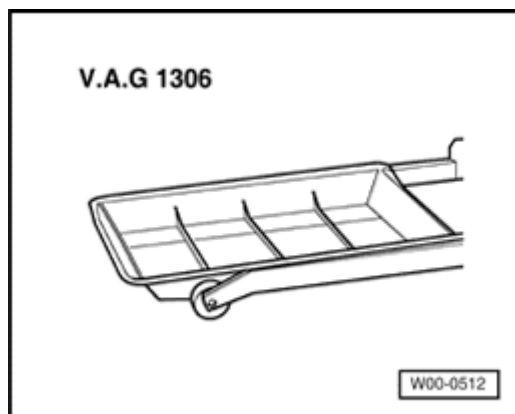
Special tools, testers and auxiliary items required:



◆ Arbor VW 195



◆ Extractor lever VW 681



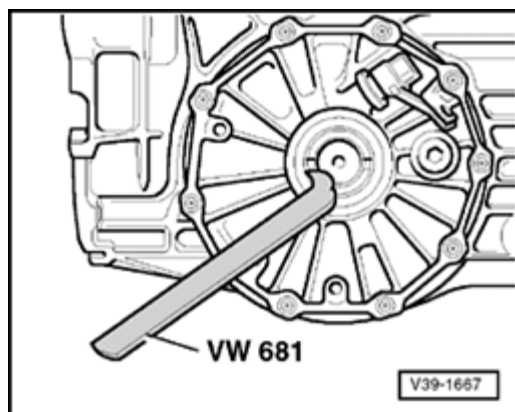
- A
- ◆ Drip tray V.A.G 1306

### Removing

- Transmission installed

### Note:

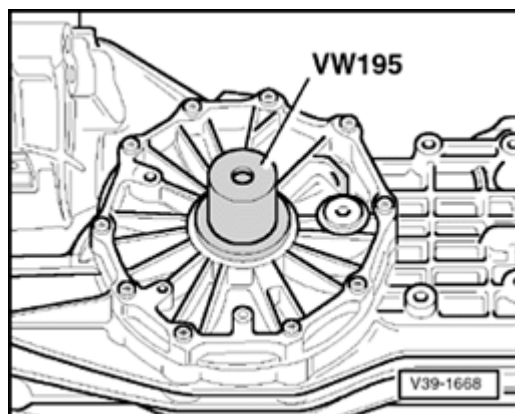
- ◆ *Illustrated, removing and installing oil seal on left-hand side.*
- ◆ *Procedure for removing oil seal on left and right-hand sides is identical.*
- Remove heat shield.
- Disconnect drive axle.
- Place a drip tray underneath.
- Remove drive flange, secure with a drift to prevent it turning.



- A
- Pull seal out with lever VW 681.

## Installing

- Fill space between sealing and dust lips with sealing grease G52 128 A1.
- Lightly oil outer circumference of seal.



A

- Drive in seal for drive flange.
  - ◆ Pressing-in depth (factory): 5.5 mm
  - ◆ Pressing-in depth when re-installing a used drive flange (repairs): 6.5 mm
- Install drive flange and drive axle.

## Tightening torques

Component	Nm
Drive flange to transmission	10 + 90° 1)
Drive axle to drive flange M10	80
Heat shield for drive axle	25

1) 90° equals to a quarter turn