Drive flange and driveshaft seals, replacing

- Transmission installed
- Observe general repair instructions ⇒ Page 00-14.

Special tools and equipment

- ♦ VW681 extractor lever
- ♦ 30-505 mandrel
- ♦ 30-506B press support
- 3337 ring spanner 7-piece set for heated oxygen sensor
- ◆ VAG1306 drip tray

Removing

4-cylinder engine

- Remove rear section of exhaust system located rearward of exhaust pipe clamp.

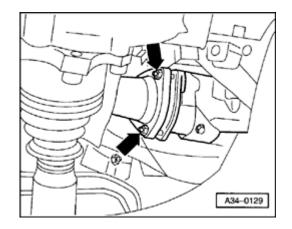
⇒ Repair Manual, Engine Mechanical, Repair Group 26

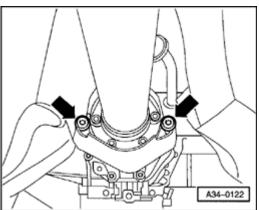
6-cylinder engine

- Remove Heated Oxygen Sensor (HO2S) from right exhaust pipe using 3337 ring spanner 7piece set and move clear to side.
- Remove heat shield above right drive axle.
- Remove right front exhaust pipe with Three Way Catalytic Converter (TWC) from exhaust manifold (3 nuts, arrows).
 - ⇒ Repair Manual, Engine Mechanical, Repair Group 26

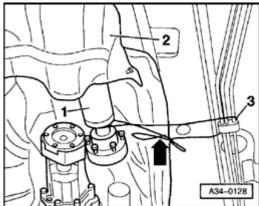
All models

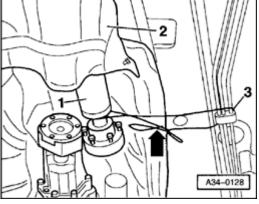
- Remove heat shield for driveshaft from Torsen differential cover (arrows).

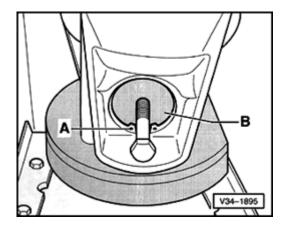




4





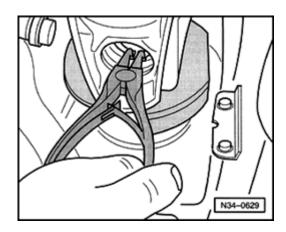


- 4
- Remove driveshaft -1- from transmission and rest it on heat shield -2-.
- Secure driveshaft to fuel line bracket -3- using wire (arrows).
- Place VAG1306 drip tray underneath and drain transmission oil.
- Place VAG1306 drip tray underneath end cover.

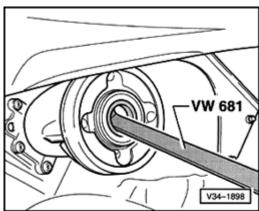
Note:

- 4 Oil will run out when removing cap -B-
 - Remove circlip -A-.
 - Screw M8 bolt into thread of cap -B-.
 - Pull out cap -B- using bolt.

39-10



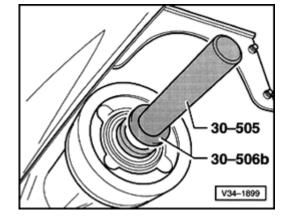
Expand circlip and pull out drive flange.



- Remove drive flange oil seal using VW681 extractor lever.

Installing

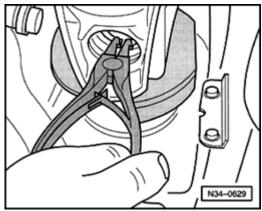
- Fill space between sealing lip and dust lip with gear oil.
- Lightly oil outer circumference of seal.
- <
- Drive in drive flange seal 2 mm (0.079 in.) below outer housing surface, without canting.
- Install drive flange.



- ⋖
- While inserting drive flange, install circlip at same time.

The circlip must be seated in the base of the groove.

- Replace O-ring for cap.
- Install cap and secure in position.
- Install driveshaft ⇒ Page 39-71.



- Top off and check transmission oil level \Rightarrow Page 34-38.
- Align exhaust system free of stress.
- \Rightarrow Repair Manual, Engine Mechanical, Repair Group 26

Tightening torques

Component	Tightening torque
Driveshaft to transmission	55 Nm (41 ft lb)
Heat shield for driveshaft to Torsen differential cover	25 Nm (18 ft lb)