39-13

# Speedometer Vehicle Speed Sensor (VSS), removing and installing

- Transmission installed
- Observe general repair instructions  $\Rightarrow \underline{Page 00-14}$ .

#### **CAUTION!**

Handle sensor carefully. If damaged it may not indicate speed accurately.

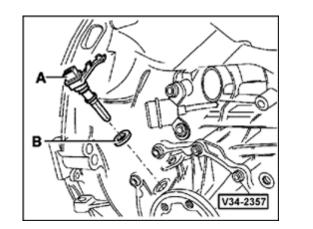
#### Removing

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- Disconnect harness connector from Speedometer Vehicle Speed Sensor (VSS) -A-.
- Press retaining clip down, turn sensor sideways and remove upward.

## Installing

- Replace seal -B-.
- Install sensor and lock in place.



# Speedometer drive gear, removing and installing

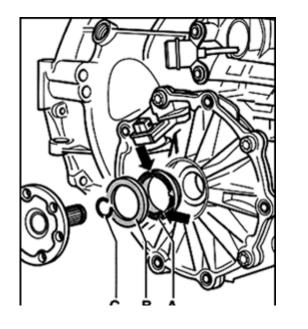
## Special tools and equipment

- VW195 arbor
- VW295 needle bearing drift
- VW681 extractor lever
- VAG1306 drip tray

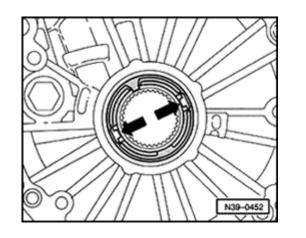
#### Removing

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- Remove left drive flange and seal -B-  $\Rightarrow$  drive flange seal, replacing,  $\Rightarrow$  <u>Page 39-1</u>.
  - Remove speedometer vehicle speed sensor  $\Rightarrow$ <u>Page 39-13</u>.



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- Press retaining clips in direction of arrows using screwdriver.
- Carefully remove drive gear by prying out out, alternating between sides.

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#### Installing

Installation is the reverse of removal, note the following:

#### **CAUTION!**

Install the drive gear carefully onto the differential, without canting. Do not use force, the drive gear can break easily.

Installation position:

The drive peg of the drive gear -A- faces seal -B- and locates in the groove of the differential.

Retaining clips (arrows) locate in circumferential groove in differential.

- Always replace seal -B- and circlip -C-  $\Rightarrow$  Page 39-3.
- Install drive flange using VW295 needle bearing drift.
- Top off and check transmission oil level  $\Rightarrow$  <u>Page 34-38</u>.

#### **Tightening torques**

| Component                                     |     | Tightening torque |
|---|-----|-------------------|
| Driveshaft to drive flange                    | M 8 | 40 Nm (30 ft lb)  |
|   | M10 | 80 Nm (59 ft lb)  |
| Heat shields over drive axles on transmission |     | 23 Nm (17 ft lb)  |

