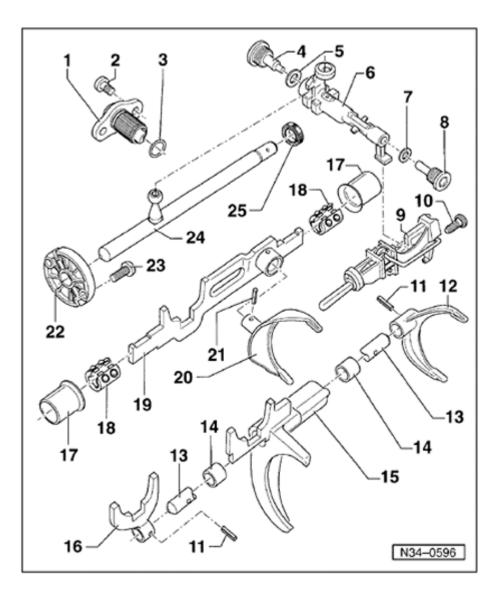
34-79

Transmission selector mechanism, disassembling and assembling

Special tools and equipment

- VW295 needle bearing drift
- VW295A needle bearing drift
- VW401 thrust plate
- VW423 sleeve
- VW472/2 spacer sleeve
- VW771 peening tool
- Kukko 21/4 extractor

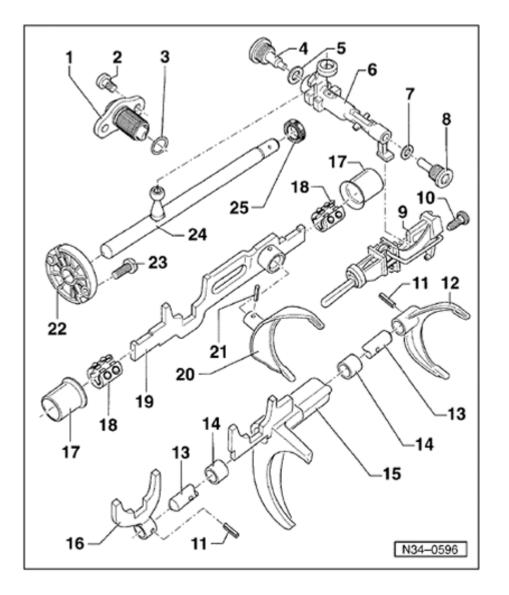




Note:

For the installation position of the complete selector mechanism in transmission $\Rightarrow \underline{Fig. 6}$.

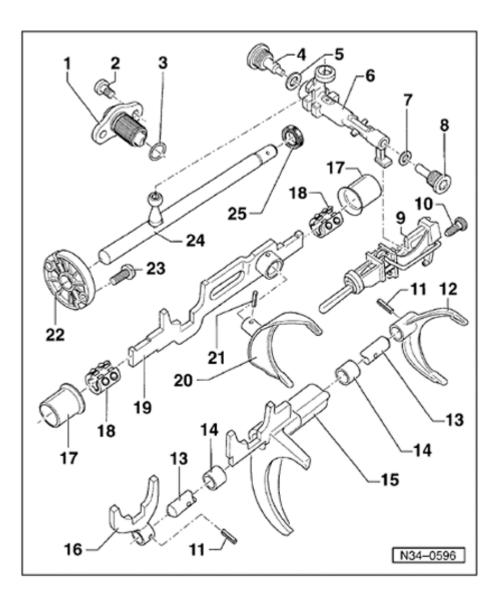
- 1 Gear lock 5th and reverse gear
 - Removing and installing \Rightarrow Page 34-86
- 2 Torx[®] bolt
 - ◆ 10 Nm (7 ft lb)
- 3 O-ring
 - Always replace
- 4 Right stop bolt
 - 40 Nm (30 ft lb)
- 5 Sealing washer
- 6 Relay shaft
- 7 Sealing washer
- 8 Left stop bolt
 - ◆ 40 Nm (30 ft lb)
- 9 Shift detent
- 10 Torx[®] bolt
 - ◆ 25 Nm (18 ft lb)



- 11 Roll pin
- 12 5th and reverse gear shift fork
 - Installation position \Rightarrow Fig. 1
- 13 Shift rod for 1st and 2nd gear and for 5th and reverse gear
- 14 Ball sleeve
 - Removing and installing \Rightarrow Fig. 2
- 15 Shift fork for 1st and 2nd gear
- 16 Coupling plate
 - Installation position \Rightarrow Fig. 1
- 17 Bushing for 3rd and 4th gear
 - Removing \Rightarrow Fig. 3
 - Installing \Rightarrow Fig. 4
- 18 Ball sleeve
 - Pry off selector rod using screwdriver
 - Press onto selector rod
- 19 Shift rod for 3rd and 4th gear
- 20 Shift fork for 3rd and 4th gear
- 21 Roll pin

34-81



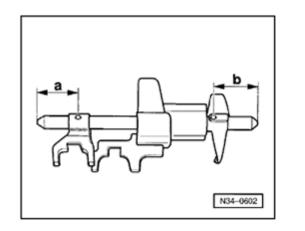


- 22 Cover
 - For shift rod
- 23 Torx® bolt
 - ◆ 20 Nm (15 ft lb)
- 24 Shift rod
- 25 Sealing washer
 - Pry out using screwdriver
 - Installation position \Rightarrow Fig. 5

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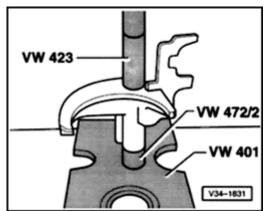
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- Fig. 1 Installation position of 5th and reverse gear shift fork and coupling plate for shift rod
 - Dimension -a-: 55 mm (2.165 in.)
 - Dimension -b-: 60 mm (2.362 in.)

Fig. 2 Removing and installing ball sleeve



34-84

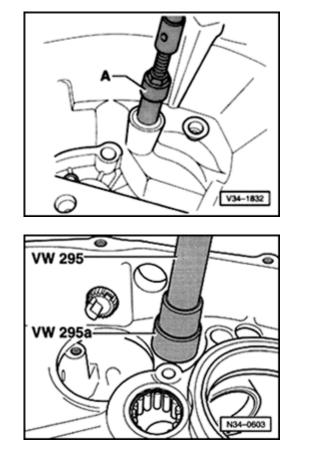


Fig. 3 Removing bushing for 3rd and 4th gear shift rod

A - Internal puller 22-28 mm, e.g. Kukko 21/4 extractor, in conjunction with VW771 slide hammer-complete set.

Fig. 4

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g. 4 Driving in bushing for 3rd and 4th gear shift rod onto stop

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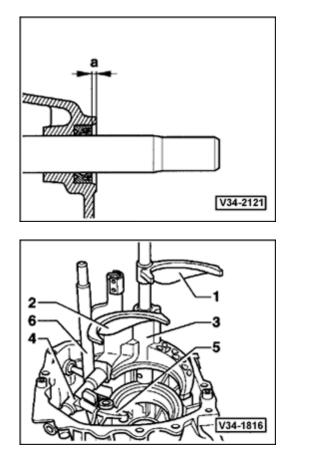


Fig. 5 Installation position of sealing washer

- Lubricate sealing lip and dust lip with gear oil.
- Lightly oil outer circumference of seal.

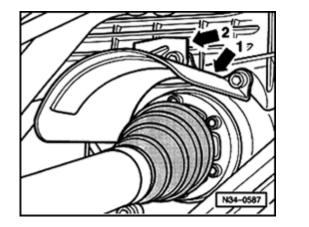
Dimension -a- : 1 mm (0.039 in.)

Fig. 6 Installation position of complete selector mechanism in transmission

- 1 Shift fork for 5th and reverse gear
- 2 Shift fork for 3rd and 4th gear
- 3 Shift fork for 1st and 2nd gear
- 4 Relay shaft
- 5 Shift detent
- 6 Shift rod

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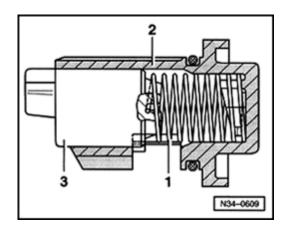
Removing and installing gear lock for 5th and reverse gear

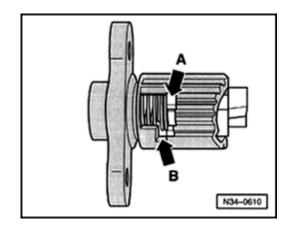
- Remove heat shield (arrow -2-) above right drive axle.
 - Detach heat shield (arrow -1-) above right drive axle and pivot downward.

Remove gear lock (arrow).

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Assembling gear lock

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- Insert spring -1- into housing -2- and, while applying light pressure, turn spring to left until it locates in base of housing.
- Insert bushing -3- onto spring so bent end of spring locates into groove properly.
- Push bushing against spring and turn approx. one turn to left, until lug on bushing aligns with groove in housing.
- Press lug of bushing into groove in housing onto stop.
- Turn bushing to right and release.

The bushing will spring into the correct position

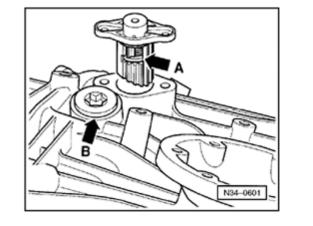
- **4** Installation position of bushing:
 - Lug (arrow -A-) of bushing must always face away from groove in housing (arrow -B-).

Checking installation position:

- Turn bushing to left and release.

The bushing should spring back into position; the lug must be against the stop (direction indicated by arrow -A-)





< Installation position of complete gear lock in transmission:

The recess (arrow -A-) faces bolt (arrow -B-)