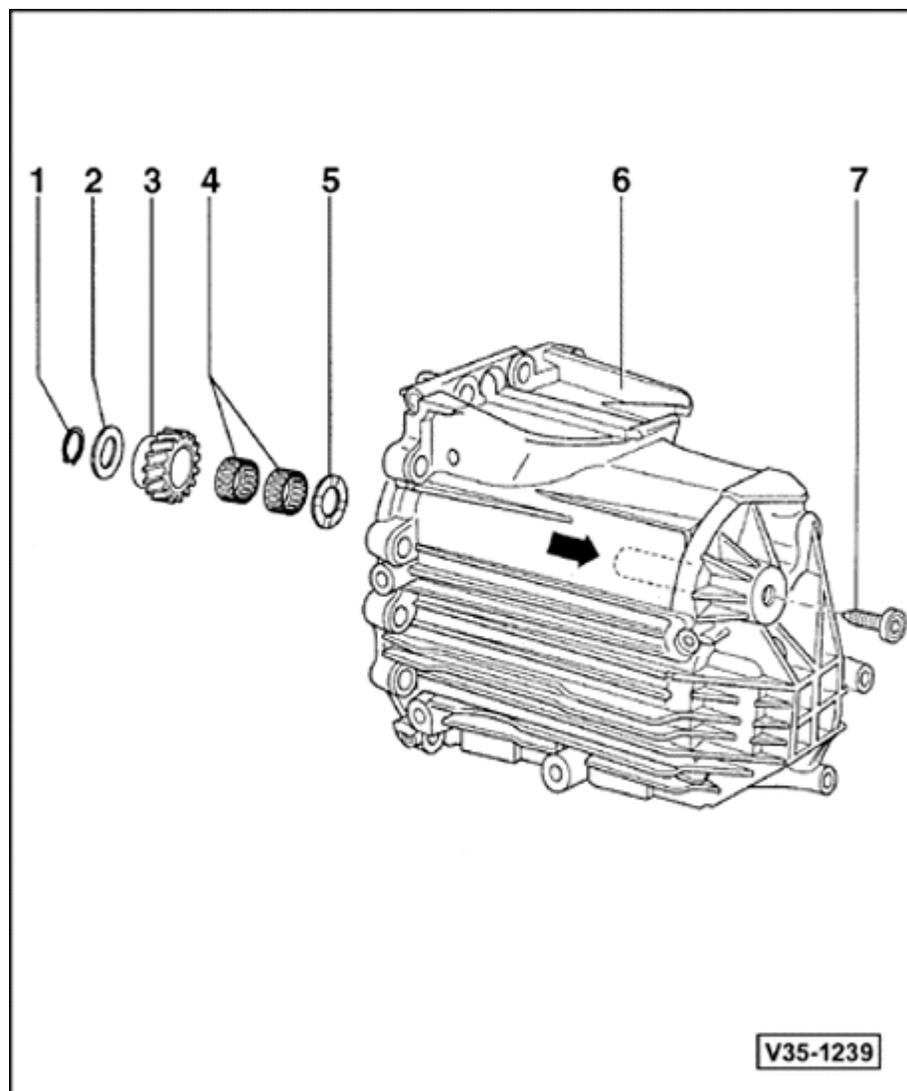


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Reverse idler gear, removing and installing

1 - Circlip

2 - Brace

3 - Reverse idler gear

- ◆ Different versions, allocation ⇒ Fig. 24, ⇒ [Page 35-43](#)

4 - Needle bearing

5 - Thrust washer

6 - Transmission cover

- ◆ With reverse idler gear shaft (arrow)
- ◆ To remove reverse idler gear it is not necessary to remove reverse idler gear shaft
- ◆ Reverse idler gear shaft is not available as a replacement part
- ◆ Coat sealing surfaces with a thin layer of sealant AMV 188 001 02

7 - Torx® bolt

- ◆ 35 Nm (26 ft lb)
- ◆ Serves as additional method of securing reverse idler gear shaft