Transmission Control Module (TCM), coding (scan tool function 07)

Procedure

 Connect VAS5051 tester or V.A.G1551 scan tool and select Transmission Control Module (TCM) using "address word" 02 ⇒ page 01-40.

Ignition must remain switched on.

Indicated on display

Print out control module identification:

- Switch on printer by pressing print button (indicator lamp in button lights up).
- Press buttons -0- and -1-.
- Press -Q- button to confirm input.
- Indicated on display

Control module identification is displayed:

Depending on the control module version (software version), the control module may indicate a different identification than shown in this example. For allocation of control module

Rapid data transfer	HELP	
Select function XX		

8D0927156BT AG5 01V 2.8I 5V USA 1416 Coding 00002 WSC 00000 \Rightarrow Parts catalog

Explanation of display:

- 8D0927156BT: Part number
- AG5 01V: Automatic Transmission, 5-speed 01V
- ◆ 2,8I 5V: Engine type
- USA: Market, USA and Canada
- 1416: 14 = software version, 16 = data version
- Coding 00002: Coding (see Coding tables ⇒ page 01-184)
- WSC 00000: Factory identification of V.A.G1551, with the last coding that was performed
- Press \rightarrow button.

TCM identification can only be printed out when printer is switched on.

Indicated on display

Rapid data transfer

HELP

Select function XX

http://127.0.0.1:8080/audi/servlet/Display?action=Goto&type=repair&id=AUDI.B5.AT02.01.11

Note:

Read Transmission Control Module (TCM) identification to determine which transmission/engine combination is present in this case, see explanation above. Then use coding table to determine whether the appropriate code was entered.

- Press buttons -0- and -7-. This selects "Coding Control Module", function 07.

Rapid data transfer	Q
07 Code control module	
Code control module	HELP

Input code number XXXXX

Cor

Note:

Coding can only be performed with ignition on and selector lever in position "P" or "N". Accelerator pedal must be in idle position. Vehicle must be stationary and engine must not be started.

- Indicated on display
 - Press -Q- button to confirm input.
- Indicated on display
 - Enter code

Note:

Find control module identification in coding tables starting on \Rightarrow <u>page 01-184</u> and enter it into tester. The Dynamic Shifting Program (DSP) should remain on at all times if possible.

- Press -Q- button to confirm input.

Note:

DTC memory in the control module is automatically erased following coding.

- Press \rightarrow button.

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Rapid data transfer	HELP	
Select function XX		

Indicated on display

<

- Check TCM version (press buttons -0- and -1-), confirm input with Q button and check coding \Rightarrow page 01-34.

DTC	\rightarrow	
Coding XXXXX not accept	oted	
8D0927156BT AG5 01V 2	.8I 5V USA 1416	
8D0927156BT AG5 01V 2 Coding 00002	8I 5V USA 1416. WSC 00000	
8D0927156BT AG5 01V 2 Coding 00002	.8I 5V USA 1416 WSC 00000	
8D0927156BT AG5 01V 2 Coding 00002	.8I 5V USA 1416 WSC 00000	
8D0927156BT AG5 01V 2 Coding 00002	.8I 5V USA 1416 WSC 00000	
8D0927156BT AG5 01V 2 Coding 00002	.8I 5V USA 1416 WSC 00000	
8D0927156BT AG5 01V 2 Coding 00002	.8I 5V USA 1416 WSC 00000 cannot be →	

When indicated on display: An attempt was made to enter a code that is not valid or unrecognized by the control module.

Note:

- If a wrong code was entered, the control module will retain the old code.
- Indicated on display

Note:

- A control module identification that has been wrongly entered is only indicated alongside the old coding for older V.A.G1551 tester cards.
- **K** When indicated on display:

An attempt was made to perform coding in an unauthorized coding condition, e.g. with the vehicle was being driven.

Coding tables

For vehicles without E-gas

Code	Transm. Code	Engine	Dynamic Shift Program (DSP)	Market
00000	DDT	All valid engine/transmission combinations without E-gas	DSP active	Rest of world and USA FWD and
	DKB	This information is in the following repair manuals:		Quattro
	DRD	\Rightarrow <u>Repair Manual, 5 Spd. Automatic Transmission 01V</u> , Repair Group 00, engine codes, engine/transmission		
	DRN	allocation, ratios, equipment		
	DTV			

For vehicles with E-gas

Code	Engine	Dynamic Shift Program (DSP)	Market
00000	Not permitted code		
00001	All valid engine/transmission combinations with E-gas	DSP active	Rest of world Quattro
00002	This information is in the following repair manuals:	DSP active	USA Quattro
00003	⇒ Repair Manual, 5 Spd. Automatic Transmission 01V, Repair Group 00, engine codes, engine/transmission allocation, ratios, equipment	DSP active	Rest of world FWD
00004		DSP active	USA FWD