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# Anti-lock Brake System (ABS), Bosch 5.3

A traction control system (TCS/ASR) is available as optional equipment for front-wheel-drive models.

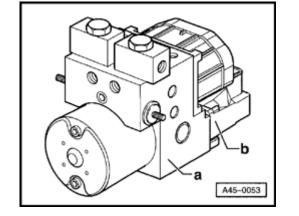
The brake system of the ABS is split diagonally. The brake servo assistance is provided pneumatically by a vacuum brake servo unit.

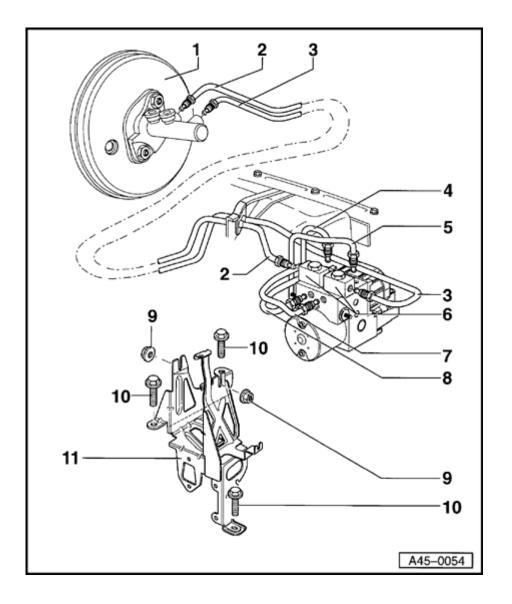
 Hydraulic unit -a- and ABS control module -b- form a single unit. The combination of these two components is termed the hydraulic control unit.

Sources of malfunctions are reduced as a result of the direct link between the two components.

#### **CAUTION!**

- It is not possible to repair the hydraulic control unit. If faulty, it should be replaced.
- The bolts which connect the individual components of the hydraulic control unit must not be loosened.





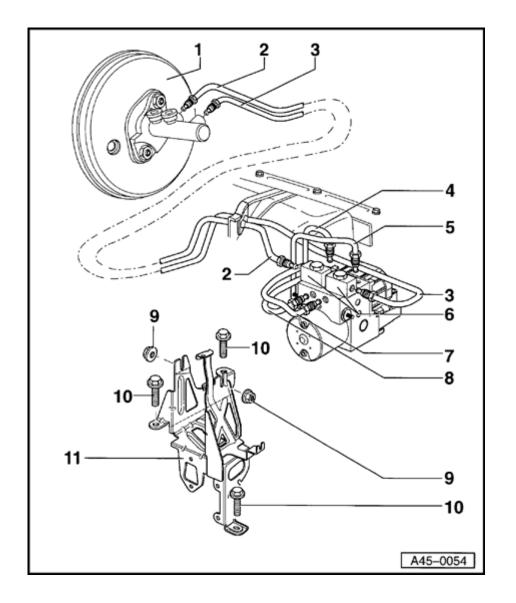
## ABS hydraulic control unit and brake lines

The tightening torque for all brake lines on the Audi A4 is 15 Nm (11 ft lb).

## 1 - Brake master cylinder and brake servo

- 2 Brake line
  - Brake master cylinder/primary piston circuit to hydraulic control unit
- 3 Brake line
  - Brake master cylinder/secondary piston circuit to hydraulic control unit
- 4 Brake line
  - Hydraulic control unit to left-front brake caliper
- 5 Brake line
  - Hydraulic control unit to right-front brake caliper

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#### 6 - Suction dampers

- Designed to improve pressure build-up during operation of EDL
- Discontinued; phased in integration into hydraulic control unit
- 7 Brake line
  - Hydraulic control unit to left-rear brake caliper
- 8 Brake line
  - Hydraulic control unit to right-rear brake caliper
- 9 Nut
  - ◆ 10 Nm (7 ft lb)
- 10 Bolt
  - 10 Nm (7 ft lb)
- 11 Bracket

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# ABS hydraulic control unit, removing and installing

#### Note:

When working with brake fluid, observe the relevant safety precautions and notes  $\Rightarrow$  <u>Brake</u> system, bleeding, page 47-23.

#### Special tools and equipment

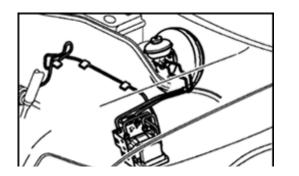
- Sealing plugs from repair kit Part No. 1H0 698 311A
- Brake pedal depressor, e.g. from VAG1813

#### **CAUTION!**

Part numbers are listed here for reference only. Always check with your Parts department for the latest information.

Component location:

The hydraulic control unit is installed on the left side of the engine compartment.



### Removing

## **CAUTION!**

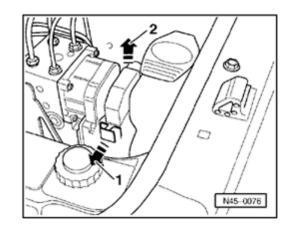
- Do not bend the brake lines.
- Before disconnecting the battery, determine the correct coding for the anti-theft radio.
- Disconnect battery Ground (GND) strap.
- Release control unit connector (arrow -1-) and disconnect harness connector (arrow -2-).
- Connect bleeder bottle to bleeder screw on left-front brake caliper and open bleeder screw.
- Install brake pedal depressor between brake pedal and driver's seat. Depress brake pedal by at least 60 mm (2 3/8 in.).

#### Note:

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The brake pedal depressor must remain in position until all of the brake lines have been reconnected to the hydraulic control unit.

- Close left-front bleeder screw.
- Cover engine compartment to make sure brake fluid does not flow into it.
- Disconnect brake line connections on hydraulic control unit.



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- Seal brake lines and threaded holes using plugs from repair kit, Part No. 1H0 698 311 A.
- Remove nuts from ABS hydraulic control unit bracket.
- Remove ABS hydraulic control unit.

#### Installing

#### Note:

When installing, pay particular attention to the following points.

- Only remove the sealing plugs on the new hydraulic control unit when the corresponding brake line is about to be installed.
- If the sealing plugs are removed too early the brake fluid can escape. If this occurs, the unit will no longer be sufficiently filled or adequately bled.
- Bleed brake system  $\Rightarrow$  page 47-23.
- Enter radio code.